

**General Instructions: -**

- I. Answer to questions carrying 1 mark should not exceed 20 words.
- II. Answer to questions carrying 3 marks should not exceed 60-80 words.
- III. Attempt all parts of the question together.

1. What is the full form of NGO? [1]
2. Name any two U.N. Agencies which help UNDMT to cope up disaster. [1]
3. Which are the decision-making bodies for disaster management at the center? [3]
4. What is the role of Indian Armed Forces in the Disaster Management? [3]